## SPECIFICATION OF MAHASOL ORANGE 6063

| PRODUCT DESCRIPTION |  |
| :--- | :--- |
| C.I. Name | Solvent Orange 63 |
| C.I. No. | 68550 |
| CAS Registry No. | $16294-75-0$ |
| EU No. | $240-385-4$ |
| Melting Point $\left({ }^{\circ} \mathrm{C}\right)$ | $320^{\circ} \mathrm{C}$ |
| Chemical Formula | $\mathrm{C}_{23} \mathrm{H}_{12} \mathrm{OS}$ |
| Density $\left(\mathrm{g} / \mathrm{cm}^{3}\right)$ | 1.49 |


| APPLICATION <br> (•- Superior O- Applicable X-Not Recommend) |  |
| :---: | :---: |
| PS | $\bullet$ |
| HIPS | - |
| ABS | $\bullet$ |
| PC | $\bullet$ |
| RPVC | - |
| PMMA | $\bullet$ |
| AS | $\bullet$ |
| PET | $\bullet$ |
| PA6 | $\bigcirc$ |


| MASS TONE | TINT TONE |
| :---: | :---: |
|  |  |
|  |  |


| Solubility at $\mathbf{2 0 ^ { \circ }} \mathbf{C}(\mathrm{g} / \mathbf{I})$ |  |
| :--- | :--- |
| Acetone | 1.0 |
| Butyl Acetate | 1.0 |
| Methylbenzene | 0.3 |
| Dichloromethane | 0.5 |
| Ethylalcohol | 0.5 |


| STANDARD PACKAGING |  |
| :--- | :--- |
| $\mathbf{2 5} \mathbf{K g s} / \mathbf{2 0} \mathbf{~ K g s} / \mathbf{1 0} \mathbf{~ K g s}$ | Paper Bags / HDPE Bags |
| $\mathbf{2 5} \mathbf{~ K g ~ / 2 0 ~ K g s ~}$ | Fiber Drum / Plastic Drum |
| Big Bags type | On Request |
|  |  |
|  |  |

## Description:

Solvent Orange 60 is an orange fluorescent dye. It has excellent heat resistance and light resistance, good migration resistance and high tinting strength with wide application. Solvent Orange 63 is used for coloring for plastics, PS, ABS, PMMA, PC, PET, polymer, fiber. Solvent Orange 63 is recommended for polyester fiber and PA6 fiber, limited use in PA66 fiber.

## Light Fastness: 8

Consist of 1st to 8th grade, and the 8th grade is superior, the 1st grade is bad.
The heat resistance in PS can reach to $300^{\circ} \mathrm{C}$
Degree of Pigmentation: 0.05\% Dyes+0.1\% Titanium Dioxide
Our product specific end application information are based upon our current knowledge. They are presented without any representation or warranty concerning the suitability, performance or correctness of the product for a particular application or use. Significant variations can occur between test results and results obtained in actual use. We strongly advise that the customer test the product in the specific intended application under conditions expected during use.

